



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB KIT 407M-23 Job Sheet 181683



Part No: RB KIT 407M-23

Job Qty: 3 ea

Part Name: Gauge Pin .1600" dia.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/3/18

Job Tracking No:

Due Date: 7/25/18

Created By: Natasha Belanger

Type: Stock

Description:

Note: DWG RB KIT 407M REV.C IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.03.08 DWG
update Rev. C DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	3 pcs	7/25/18	7/25/18	0.00	0.00	Purchasing		AUG 16 2018
95	Packaging	3 pcs	7/25/18	7/25/18	0.00	0.00	Packaging2		AUG 16 2018
100	QC	3 pcs	7/25/18	7/25/18	0.00	0.00	QC6		38
110	Small Fab	3 pcs	7/25/18	7/25/18	0.00	0.38	Small Fab-6		MLL 9-89
120	QC	3 pcs	7/25/18	7/25/18	0.00	0.00	QC5		SA
130	Packaging	3 pcs	7/25/18	7/25/18	0.00	0.00	Packaging3		MLL
140	QC21-SA	3 Ea	7/25/18	7/25/18	0.00	0.00	QC21		21 9-89 OCT 23 2018

Part Op
Descriptions: 110 - -Cut pin to make multiple -23's -Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
21135A54	Plug Gauge	.9990 Ea (.333 ea)	90-Purchasing	AUG 03 2018 5098237

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	21135A54	1	98	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/3/18 3:02 PM dart.belanger.natasha

Container No: S103081



Part: RB KIT 407M-23

Job No: 181683

Serial No/Batch: S103081

Revision: C

Inspector:

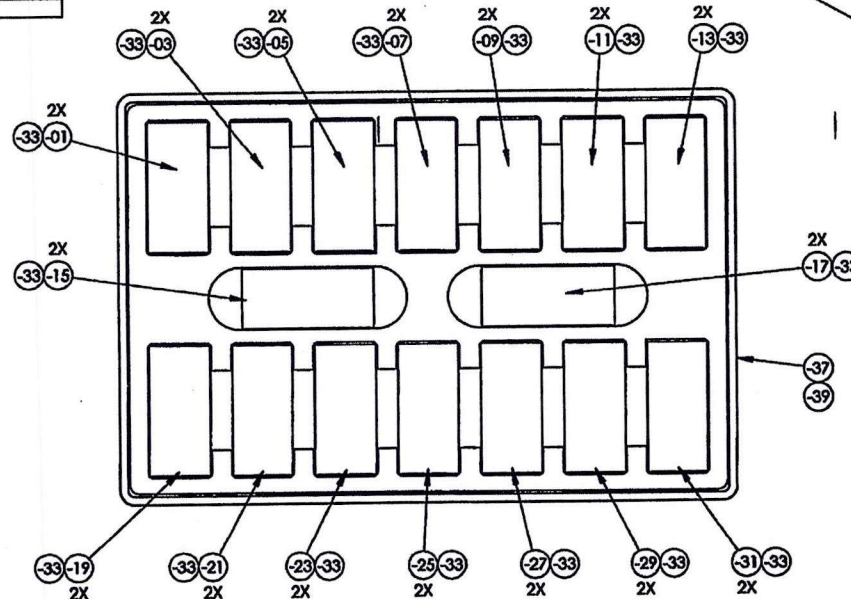
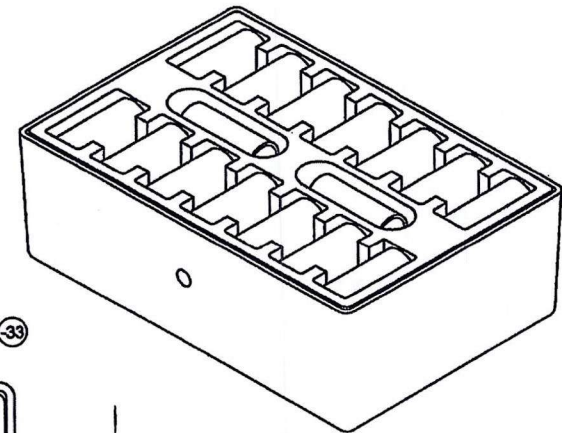
Exp Date:

Instructions:

Date: 08/16/18

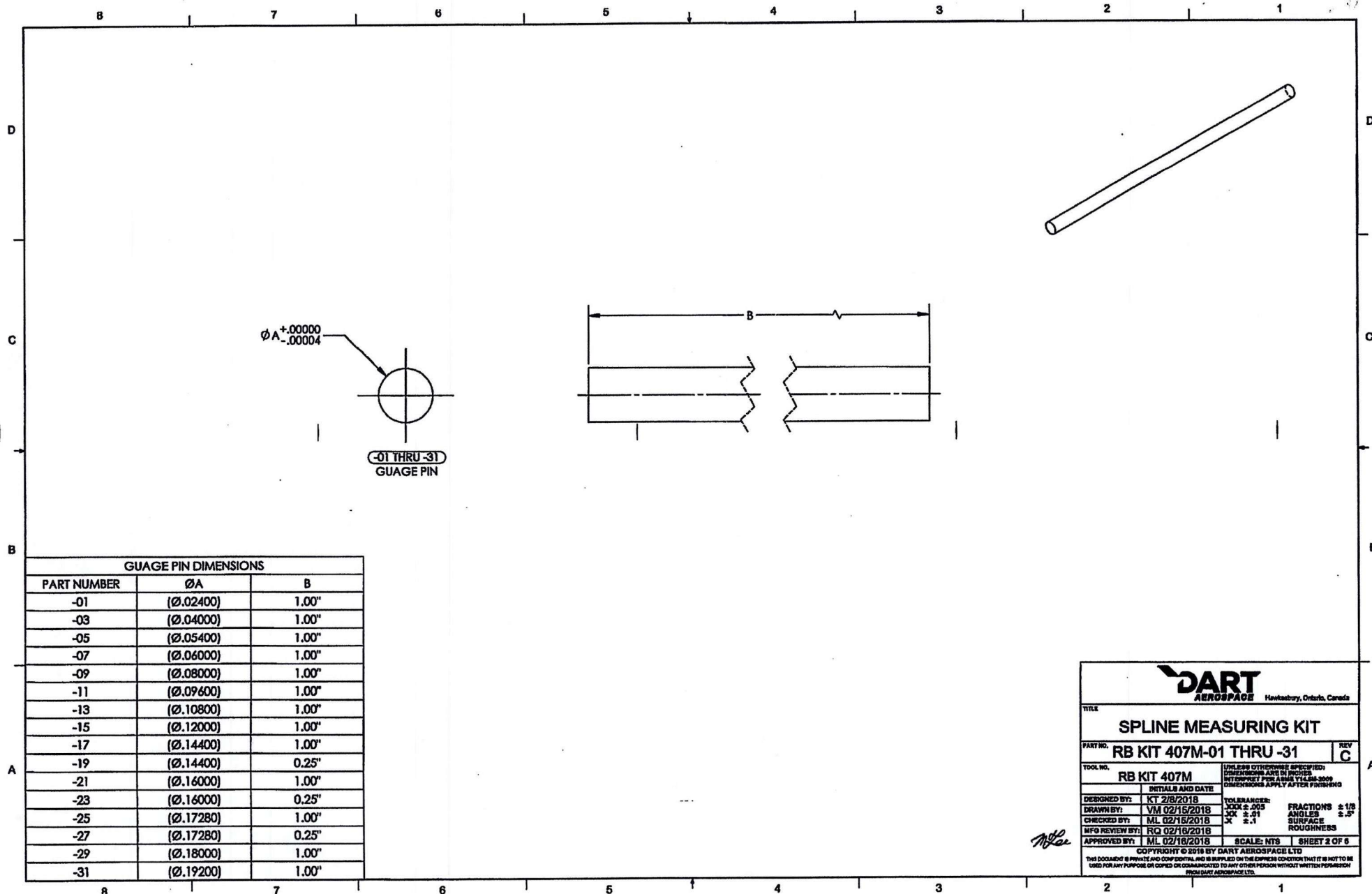
Part #	ASSY QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
-01	2	GAUGE PIN	STEEL	Ø.0240, X CLASS, MINUS
-03	2	GAUGE PIN	STEEL	Ø.0400, X CLASS, MINUS
-05	2	GAUGE PIN	STEEL	Ø.0540, X CLASS, MINUS
-07	2	GAUGE PIN	STEEL	Ø.0600, X CLASS, MINUS
-09	2	GAUGE PIN	STEEL	Ø.0800, X CLASS, MINUS
-11	2	GAUGE PIN	STEEL	Ø.0960, X CLASS, MINUS
-13	2	GAUGE PIN	STEEL	Ø.1080, X CLASS, MINUS
-15	2	GAUGE PIN	STEEL	Ø.1200, X CLASS, MINUS
-17	2	GAUGE PIN	STEEL	Ø.1440, X CLASS, MINUS
-19	2	GAUGE PIN	STEEL	Ø.1440, X CLASS, MINUS
-21	2	GAUGE PIN	STEEL	Ø.1600, X CLASS, MINUS
-23	2	GAUGE PIN	STEEL	Ø.1600, X CLASS, MINUS
-25	2	GAUGE PIN	STEEL	Ø.1728, X CLASS, MINUS
-27	2	GAUGE PIN	STEEL	Ø.1728, X CLASS, MINUS
-29	2	GAUGE PIN	STEEL	Ø.1800, X CLASS, MINUS
-31	2	GAUGE PIN	STEEL	Ø.1920, X CLASS, MINUS
-33	16	VIALS, WITH LIDS	CLEAR STYRENE	Ø5/8 ID X 1-5/8 L.A. CONTAINER #Ø71600 OR EQUIVALENT
-35	1	TABLETS	PAPER	PAPER
-37	1	HARD CASE	BLACK PLASTIC	PELICAN #APP-1120E
-39	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.58 X 4.83 X 7.34 (CASE SOLUTIONS) OR EQUIVALENT
-41	1	TOP FOAM	ETHAFOAM 220, BLACK	.45 X 4.79 X 7.26 (CASE SOLUTIONS) OR EQUIVALENT
	1	PLACARD	ALUMINUM	RB41011
	4	RIVET	ALUMINUM	McMaster Carr 97524AD31 OR EQUIVALENT

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/23/2016	RJC	JAG
2	17-0085	-01 THRU -31 ADDED GAUGE PIN DIMENSIONS TABLE. -39 CHD DIM WAS 64X R.04 6 50X R.04. CHD DEPTH WAS 16X .44 9 7.8. ADDED FINGER PULLS. -41 CHD MATERIAL WAS C200 EGGSHELL, BLACK 15 ETHAFOAM 220, BLACK.	4/6/2017	RJC	JAG
C	18-537	ADDRESS ON ITEM -35 CHANGED TO HAWKESBURY ADDRESS, REMOVED SPECIFIC SUPPLIER INFO	18.02.08	KT	ML



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) RB KIT 407M IS A MODIFICATION OF DART RB KIT 407 WITH THE ADDITION OF .0400" DIA. x 1" GAUGE PIN, QTY: 2
 - 8) ENGRAVE P/N & S/N WHERE INDICATED ON DART PLACARD BEFORE INSTALLATION ON PELICAN CASE (ITEM 37)
 - 9) CENTER DART PLACARD ON AVAILABLE AREA OF THE TOP LID OF THE PELICAN CASE (ITEM 37) AND SECURE USING QTY (4) RIVETS
 - 10) CUT ITEM -35 AND INSERT INTO CORRESPONDING VIAL WITH GAUGE PINS
 - 11) HOT GLUE ITEMS 39 & 41 TOP AND BOTTOM FOAM INTO THE PELICAN CASE (ITEM 37) AFTER DART PLACARD'S INSTALLATION
 - 12) PURCHASED GAUGE PINS MAY NEED TO BE CUT TO THE APPROPRIATE LENGTH PER SHEET 2 PRIOR TO PACKAGING

DART AEROSPACE		Hawkesbury, Ontario, Canada	
SPLINE MEASURING KIT			
PART NO.		REV	
RB KIT 407M		C	
TOOL NO.		INITIALS AND DATE	
RB KIT 407M			
DESIGNED BY:	KT 2/8/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 02/15/2018	XXX ± .005	ANGLES ± .5°
CHECKED BY:	ML 02/16/2018	.XX ± .01	SURFACE
MFG REVIEW BY:	RQ 02/16/2018	.X ± .1	ROUGHNESS
APPROVED BY:	ML 02/16/2018	SCALE: NTS	SHEET 1 OF 6
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

PURCHASE ORDER PO040569

Tel (613) 632-5200

Supplier:

ROY003-VU
Royal Bank Visa (Robert Aboud)
X
XX
ON
Canada

PO No:

PO040569

PO Date:

7/23/18

Due Date:

7/26/18

Purchase Order**Revision:****Revision Date:****Ship-To Contact:**

Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via:

Ground

Pymt Terms:

COD

Freight Terms:

Special Comments: MSC TOOLING

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	181150	21135A54		Plug Gauge receive ea Specify size 0.1600" ALT PART # ACCEPTABLE: 88816004 0.160 PIN	Partial	-	7/26/18	23 Ea	15 Ea	8 Ea	\$16.05/Ea	\$128.40
3 X AUG 0 1 2018												
18												
Line Item Note CUT TO SIZE AS PER W/O 181150												
Grand Total:												\$128.40

Order Notes

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/31/18 3:13 PM dart.baker@dartaero.com

MSC NSOE#: 179809577

CUSTOMER SERVICE# 1-800-645-7270



DART AEROSPACE

1270 ABERDEEN

HAWKESBURY ON K6A1K7 ** 00000

6700 DISCOVERY BLVD
MAPLETON GA 30126-

ATTN: CHANTAL LAVOIE

RETURN LABEL

APPROVAL CODE	CUSTOMER ORDER NO. PO040569		SHIP TO ORDER NO. PO040569		PACKING SLIP NUMBER 7495725 M 00	SALESPERSON E10	RA NO.		
ORDER DATE 7/25/18	ACCOUNT NUMBER 7349681	SHIP VIA FEDEX AIR-COLLECT 95		SPECIAL INSTRUCTIONS BANK CHG					
CATALOG ITEM NO.	QUANTITY		DESCRIPTION				MFG/UPC NO.	Page 1 Your Line #	
88816004	ORDERED	SHIPPED	BACK ORDER						
		3	☒	.1600- CLASS X GAGE ✓ www.mscdirect.com/customer-service/msds?rdct=msds/88816004 THIS ITEM HAS AN SDS MFG 141216000 #PACK SLIP MSG# FED EX PRIORITY 1 DAY OVER NIGHT COLLECT ACCOUNT 151793240 SHIP FEDEX AIR-COLLECT CUSTOMER ACCOUNT # 151793240 #MSDS MSG# DOWNLOAD YOUR SDS AT MSCDIRECT.COM/CUSTOMER-SERVICE/MSDS?RDRCT=MSDS OR BY CALLING 1 866 910 0719 *** THIS COMPLETES YOUR ORDER. THANK YOU *** This purchase is governed exclusively by MSC's Terms and Conditions that can be found in MSC's current catalog and at www.mscdirect.com. MSC's acceptance of your order is predicated on your assent to MSC's Terms and Conditions, unless you have entered into a separate product purchase agreement with MSC that continues to be in effect on the date				UPC 66263131420	000 38 9-89

MSC NSOE#: 179809577

CUSTOMER SERVICE# 1-800-645-7270



DART AEROSPACE

1270 ABERDEEN

HAWKESBURY ON K6A1K7 ** 00000

6700 DISCOVERY BLVD
MABLETON GA 30126-

ATTN: CHANTAL LAVOIE

RETURN LABEL

APPROVAL CODE	CUSTOMER ORDER NO. PO040569	SHIP TO ORDER NO. PO040569	PACKING SLIP NUMBER 7495725 M 00	SALESPERSON E10	RA NO.
ORDER DATE 7/25/18	ACCOUNT NUMBER 7349681	SHIP VIA FEDEX AIR-COLLECT 95	SPECIAL INSTRUCTIONS BANK CHG		
CATALOG ITEM NO.	QUANTITY ORDERED SHIPPED BACK ORDER		DESCRIPTION	MFG/UPC NO.	PAGE 2 Your Line #
			of your order. Such agreement, depending upon its terms, may supersede MSC's Terms and Conditions. *****Certificate of Conformance***** MSC Certifies that to the best of its knowledge without due inquiry, that the goods supplied on this purchase order were supplied or manufactured by the company indicated on its packaging or item(s) if so noted, and conform to the specifications as indicated thereon. If you have further questions, please contact us at 1-800-645-7270.		

* BANK CHARGE *

* BANK CHARGE *

Time Ordered: 7:39

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